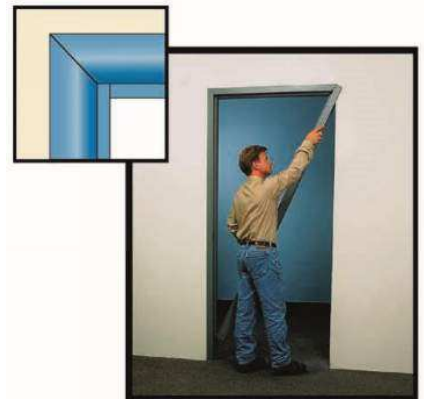
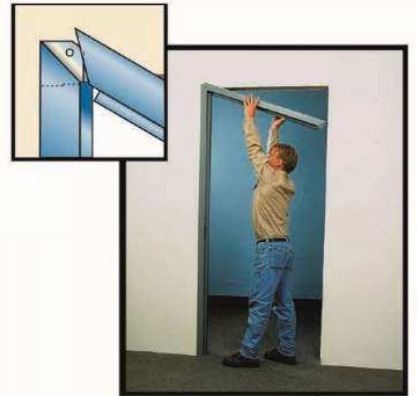
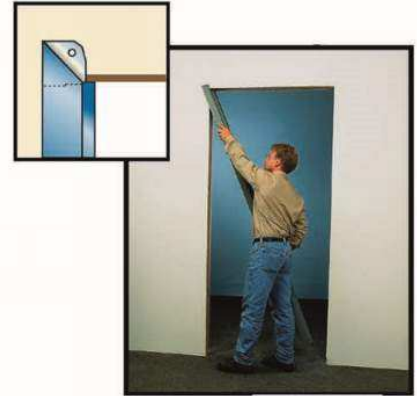


KD FRAME INSTALLATION INSTRUCTIONS

C Frame Installation Details

1. Construct wall with rough opening height equal to finished opening height plus 3/4" to 1" max. Rough opening width is as follows:
 - a) For 2" face frames—opening width plus 2-1/8" to 2-3/8"
 - b) For 1-3/4" and 1-1/2" face frames—opening width plus 2"
2. Bottom of frame must set on a solid surface.
3. If wrap around base anchor is used, notch drywall in that area.
4. Retract compression bars in the jambs by turning screws counter clockwise and install one jamb in position on wall.
5. Insert frame head under the corner clips of the jamb and raise the head into position.
6. Insert the corner clips of the remaining jamb into the opposite end of the head and position jamb on wall.
7. Locate a removable frame bar at sill of the frame to maintain proper opening width during installation.
8. Level, square and plumb frame and install base anchor screws through countersunk holes in frame face and into floor plate.
9. Square top of frame and tighten compression bars by turning screws clockwise. (Do not overtighten).
10. Install (4) No. 8 x 1/2 sheet metal screws at the corners of the head to attach head to jambs. (Mandatory for fire rated frames).



For more information or to watch the a video from the Steel Door Institute, visit www.steeldoor.org



500 ALAKAWA ST., #114
HONOLULU, HAWAII 96817
PH: (808) 955-1126
FAX: (808) 946-6480

An Employee Owned Company